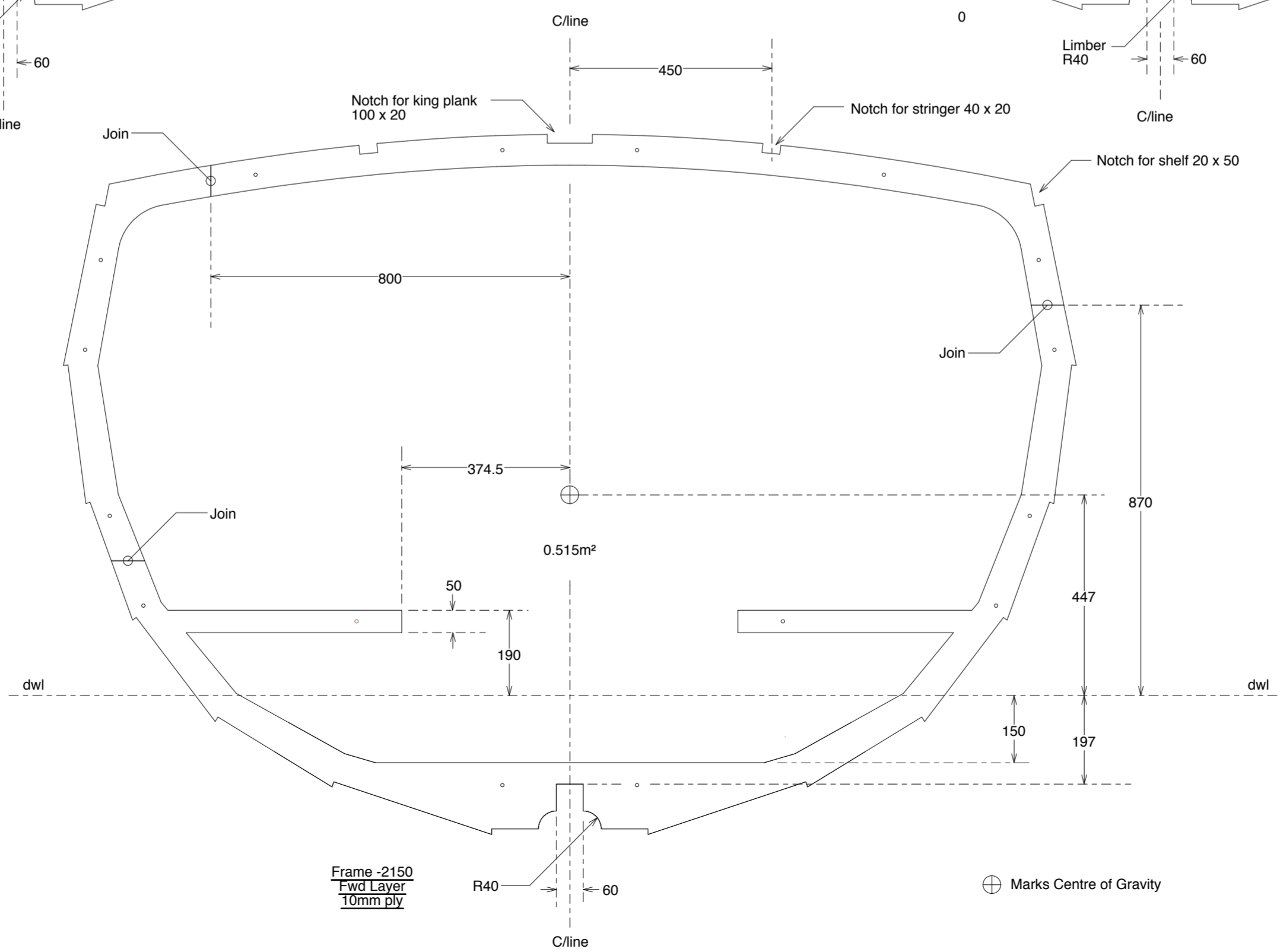


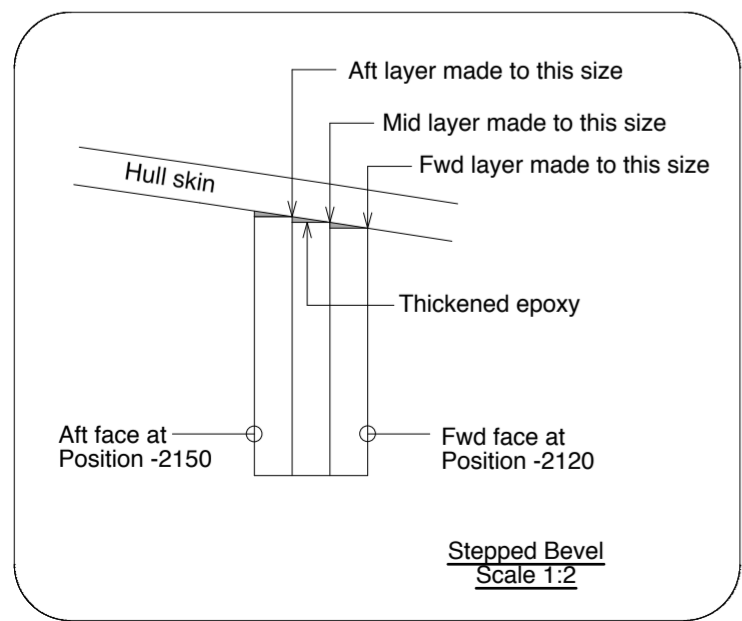
Centres of Ø8 Locating Holes
In All layers

Locating Hole	Offset	Height
h1	150	+1215
h2	700	+1160
h3	1045	+970
h4	1080	+770
h5	1025	+400
h6	950	+200
h7	150	-200
h8	475	+165

Frame -2150
Aft Layer
10mm ply



Frame -2150
Mid Layer
10mm ply



Notes:

Data to set out outside and inside edges of basic frame layers (before bearers, floor sections, bulkhead sections etc as appropriate) is given in the Table of Offsets (Plan 177_002_011) and details of how to set out the outer edges stepped for the hull planks is given on Plan 177_002_010.

Refer to the instructions for a full discussion of setting out the frame components.

Epoxy quantities can be calculated from the areas given. Refer to the instructions for full details.

For posts and trim see Plan 177_010_030. Posts are structurally necessary.

General Notes:

The "Zero Point" is the intersection of the front of the stem with the Datum Waterline (dwl).

"Positions" are measured forward and aft of the Zero Point. Positions aft of the Zero Point are negative. The Zero Point is indicated as "000" on the drawings.

"Heights" are measured above and below the dwl. Heights below the dwl are negative.

"Offsets" are measured to port and starboard of the centreline (C/line).

Refer to the instructions for full details.

Frame -2150
Fwd Layer
10mm ply

⊕ Marks Centre of Gravity

<p>Whisstock boats and boat plans</p>	support@whisstock.com
	Scale 1/10
	Date 29 Apr 2018
	Plan No. 177/004/003
Design 177 Coachroof Version	Issue No. 01
Frame -2150	All dimensions in millimetres unless otherwise noted

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