

COMPONENT B ACTUAL SIZE (I.E. VIEWED SQUARE ON)

- All measurements and dimensions are in millimetres unless noted otherwise.
- The Zero Point is the intersection of the Datum Waterline (marked "dwl") and the forefoot.
- The centreline is marked " C/line ".
- Offsets are measured about centreline.
- Heights are measured above or below (marked "-") the dwl.
- Positions are measured forward and aft (marked "-") of the Zero Point.
- Frame and Floor positions are given to centre of webs.
- Bulkhead positions are given to centre of bulkhead plating.
- Tube diameters refer to outside diameter (followed by wall thickness) unless otherwise noted.
- 10 Partition is all 3mm plate.
- 11. Partition is in four components A, B, C & D.
- 12. Derive position of cut-outs for stringers in components A, B & D from boat.
- 13. Fit 3mm collars to stringer cut-outs after components are fitted in place.
- 14. Stiffeners (40 x 40 x 5 Tee) are intended to coincide with stringers adjust positions as required by actual stringer positions.
- 15. Component C is rolled to a radius of 740mm.
- 16. Additional stiffening will be provided around top edge by saloon sole structure.
- 17. Partition is not a primary structure but it is part of the watertight engine room envelope. Light double fillet welds to surrounding structures all that is required ( $T_{max}$ . = 2.5mm).

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Boat 044 Engine Room Partitions Aft Stbd Steps	Scale 1/10
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